# TELESCOPIC SLIDES RANGE

### "HIGH PERFORMANCE" ROLLER TELESCOPIC SLIDES









TLQ28





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TLND40
TLNS40
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"HEAVY LOADS" BALLCAGE TELESCOPIC SLIDES



TLAX40

**VERSIONI INOX** 

TLAX26

TQAX40

TQAX26



TLS43 TLS43D







TSQ35D TSQ35S

**"EXTREME LOADS"** BALLCAGE TELESCOPIC SLIDES







TLS28

TLS28D

TSQ28

TSQR28





SR43 SRE43











# ROLLER TELESCOPIC SLIDES



### HIGH PERFORMANCE

TLR and TLQ series represent the markets highest performance telescopic slides, with top features for all kinds of industrial high frequency applications, including variable and vertical stroke : Hardened and honed raceways – Double row ball-bearings – Wipers with incorporated pre-oiled felt for raceway lubrication - Suitable for harsh ambient environment as with rollers, so much less sensitive than ball-cage slides . TLR-series offers unique Self-Aligning capacity when used in pairs.

TLQ-series offers the unique possibility for the individual customer setting of desired stroke.

### **COST EFFECTIVE**

The new roller telescopic slides TLN and TQN offer many of the technological advantages from the top-range slides, but with a more simplified construction to offer a range of Cost-Effective roller telescopics with good load capacities for industrial applications. All models are available in KB-version for high corrosion resistance. The complete INOX slides TLAX and TQAX are available in P-version with rails and intermediate S-element electro-polished for very high corrosion resistance.



# BALL CAGE TELESCOPIC SLIDES

#### **HEAVY LOADS**

The classic TLS, THS and TQS are robust ball-cage telescopics slides for general heavy duty industrial applications, which require high loads capacities, low flexion and smooth movement. The SR semi-telescopic slide is the base components of the full telescopics, now offered in two versions, with 50% or 75% extension of its length, to one or two sides. The SR semi-telescopic slides are hardened rails; patented T RACE NOX-treatment for high depth nitride hardening with black oxidation, assuring long lifetime without wear and a good corrosion resistance, much superior performance compared to traditional zinc-plated slides.

#### **EXTREME LOADS**

New TH2-3-4 series offer the markets highest load capacities ball-cage slides, - 2,5m extension with 4000Kg for a pair. Extreme load capacities with very limited flexion at competitive prices due to modular components for the complete TH-system. The base component is the SR43 semi-telescopic ball-cage slide, with more than a decade of approved problem-free installations around the world for heavy duty applications. The introduction of the TH Series sees new special robust impact absorbing rubber stoppers between the rails and intermediate element to assure a smooth and silent dragging of the intermediate element.



# TELESCOPIC SLIDES RANGE

	Series	Size	Height -Width	Base rail	Movement type	Length min-max	Extension	Single/Double extension	Max (N) load capacity single rail	
A		18	52 x 15,2		-	290-770			652	
H	TLR	28	80 x 18,6		1	370-1490	Length min-maxExtensionSingle/Double extensionI290-770	1631		
y		43	116 x 28,4		Mar-	530-1970		Single       single and bilateral version D       single and bilateral version       single	3835	
Ð		30	76 x 23,9	0	69	370-1490		Single / Double extension single single single single single and bilateral version D single and bilateral version D	1350	
¢	ILN	40	104 x 33,8	C	See.	450-1970	100%		2750	
D		26	65 x 23	0	R	300-1200	100%	single	664	
à	TLAX	40	90 x 28,3	C	C.	500-1600	100%	extension       single       single and bilateral version D	1210	
		18	18 x 29,4		D.	370-770			473	
	TLQ	28	28 x 36,6	1	222	450-1490	variable from 80%	single	1029	
		43	43 × 56,4	5	Mr.	610-1970	10 120%		2489	
ന്തംക്ക		30	29,5 × 40		69	450-1490	variable		420	
	TQN	40	39,5 × 57,3	C	C.	610-1970	from 80% to 120%	single	1100	
നാണ		26	26 x 44	0	R	400-1200	variable		533	
	TQAX	40	39,5 × 57,3	L	C.	600-1600	from 80% to 120%	single	1157	
		28	84 x 17	_		290-1490			2220	
	TLS	35	104 x 22,5		Sales and	450-1730	100%	single and bilateral version D	3500	
5		43	120 x 28	2	- Dr	530-1970		extension       single       bilateral       bilateral       and single       R version	version D	4840
		28	80 x 28,5	$\square$		290-1490		single and	2546	
K	TSH	43	100 × 47		E. Berner	530-1970	100%	bilateral	2919	
Th	TH2		150 x 49	9 <u>9 - 60</u>		770-1970		single and bilateral version D bilateral single bilateral and single single single single single single and bilateral single single and bilateral single and bilateral single and bilateral single and bilateral single single and bilateral single sin	7979	
ĊČ	TH3	43	150 x 59		STR. S. S.	770-2295	100%	single	11994	
밀므	TH4		190 x 59	5	and the second s	1010-2450		single single single single single single single single and bilateral version D single and bilateral extracted single and bilateral bilateral single	19286	
		28	28 x 26	$\sim$	4	130-1170			1173	
go	TSQ TSQR	35	35 × 34		Sector Sector	210-1490	100%	bilateral and single	2000	
		43	43 × 44	N		210-1970			3158	
51. Jack		28	28 x 13		4	130-1170			7400	
)	SR SRE	35	35 × 17		E. P. Part	210-1490	50% e 75% E version	bilateral and single	9000	
1. <del>1. 1. 1</del> . 1.		43	43 × 22	S	and the second	210-1970		K version -	11800	

MATERIALS AND TREATMENTS CHARACTERISTICS

Rails with "T RACE – NOX" treatment; high depth nitride hardening and black oxidation treatment. The rails are cut to size after treatment, so the rail ends are protected by protective spray. The rollers are core hardened steel, while the intermediate steel S-element is protected with black epoxy electrocoating - "T RACE e-coating".

KB VERSION High corrosion resistance (min 700hours resistance in salt fog), The rail has no e-coating on the raceway contact area with the rollers/balls, as masked before e-coating. The raceways are anyhow with standard oxidation while the oiled raceways assure lubrication and corrosion protection of raceways.

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Hardning treatment	Resistance to salt fog	Position use	Vertical rigidity	Horizontal rigidity	Speed - Silent	Rubber stoppers	Suitabe for variable stroke	Suitable for vertical stroke	Presence of lubricating wipers	Self-Alingning
			29	1		•				
T RACE-NOX 1.0	120 HOURS	horizontal	110	5	* * * *		٠		•	•
	700 HOURS		473	26	_			Suitable for vertical stroke		
T RACE-NOX	120 HOURS	borizontal	84	3	****	•	•			
***	KB VERSION 700 HOURS	nonzontat	322	14	0000	•		Suitable for vertical stroke		
	500 HOURS		34	7				Suitable           for vertical           stroke           . <tr< td=""><td rowspan="2"></td><td rowspan="2"></td></tr<>		
	P VERSION 1000 HOURS	horizontal	113	30	- ****	•	•			
			3	2				for vertical stroke         for vertical stroke         . <td< td=""><td rowspan="3">٠</td><td rowspan="3"></td></td<>	٠	
T RACE-NOX 1.0	120 HOURS	horizontal vertical	16	5	* * *	٠	•			
	700 HOURS		90	28	_					
T RACE-NOX	120 HOURS	horizontal	11	5	***	•	•			
***	KB VERSION 700 HOURS	vertical	36	19						
	500 HOURS	horizontal	8	5	- ++++	•	•	•		
	P VERSION 1000 HOURS	vertical	36	19		-				
T RACE-NOX 1.0	120 HOURS	horizontal	151	5	***					
			384	15		٠				
	700 HOURS		698	31						
T RACE-NOX 1.0	120 HOURS		169	14		_				
****	KB VERSION 700 HOURS	horizontal	488	69	- ***	•				
	120 HOURS		1331	41						
T RACE-NOX 1.0	KB VERSION	horizontal	2691	115	* * *					
	700 HOURS		10000	343						
	120 HOURS		12	3	_					
T RACE-NOX 1.0	KB VERSION	horizontal	35	10	* * *	٠				
	700110013		70	17						
	120 HOURS									
T RACE-NOX 1.0	KB VERSION	horizontal			* * *	٠				
	700 HOURS									

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## HIGH PERFORMANCE ROLLER TELESCOPIC SLIDES

Cold drawn steel rails with Patented **T RACE-NOX 1.0** treatment for high depth nitride hardening and with black oxidation, assuring long lifetime without wear and a good corrosion resistance.

- HIGH HARDNESS
- DURABLE for high load/frequency
- · LONG LIFE
- GOOD CORROSION RESISTANCE also on the raceways, tested for 120 hours in salt fog.

Strong double row ballbearings, 2RS seals and lubricated for life.

• ECCENTRIC ROLLERS FOR PRELOAD SETTING FOR SMOOTH PLAY-FREE RUNNING.

WIPERS WITH INCORPORATED PRE-OILED FELT FOR OPTIMUM LONG TERM RACEWAY LUBRICATION, ASSURING LOW MAINTENANCE

INTERNAL STRONG WIPERS FOR GOOD RACEWAY CLEANING



ROBUST RUBBER STOPPERS FOR SMOOTH DRAGGING OF INTERMEDIATE ELEMENT

> SILENT AND FAST MOVEMENT WITH NO PLAY

BLACK OXIDATION WITH MICRO OIL IMPREGNATION, TRACE-NOX 1.0, ANTI-CORROSION TREATMENT

HIGH DEPTH NITRIDING TECHNOLOGY **T RACE-NOX 1.0** 

HIGH STRENGTH COLD DRAWN STEEL ALLOY PROFILE



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## COST EFFECTIVE ROLLER TELESCOPIC SLIDES TLN, TQN SERIES

Roll formed steel rails, nitride hardened and post black oxidation, patented **T RACE-NOX** treatment, for efficient corrosion protection.

- HARDENED RACEWAYS
- DURABLE FOR HIGH LOAD/FREQUENCY
- GOOD LIFETIME
- GOOD CORROSION RESISTANCE, also on the raceways, tested for 120hours in salty fog.

Available also in complete INOX AISI304, TLAX, TQAX, which again can be offered in Electro-Polished version for most critical outdoor applications.



ROBUST RUBBER STOPPERS FOR SMOOTH DRAGGING OF INTERMEDIATE ELEMENT

SILENT AND FAST MOMENT WITH NO PLAY





## HIGH PERFORMANCE ROLLER TELESCOPIC SLIDES TLR SERIES



Code	A (mm)	B (mm)	D (mm)	E (mm)	F (mm)	G (mm)	M (mm)	S (mm)
TLR18	52	15,2	18	25	Ø 4,5 for screw M4 DIN7991	14.7	15,7	1
TLR28	80	18,6	28	35	Ø 5,5 for screw M5 DIN7991	17,2	19	1,8
TLR43	116	28,4	43	52	Ø 8,5 for screw M8 DIN7991	26,8	30	3,2



#### **SELF-ALIGNING CAPABILITY**

When TLR slides are used in pairs, they offer the possibility to absorb minor structural errors or nonprecise installation, which otherwise would much increase the required force for moving the mobile part, in both extending and closing direction. Such "binding-problems" for installation on non precise structures, common for ball-cage slides and can be eliminated/much reduced with a pair of self-aligning TLR..A slides. A problem of heavy binding will consequently much reduce load capacity and expected life-time. The selfaligning capacity is obtained by having a combination of floating and guiding rollers in the TLR..A. i.e. allowing for a minor rotation of the rails whilst maintaining the preload in both upper and lower rails.

The suffix A in TLR.,A, indicates "Aligning" The concept is well illustrated in the catalogue section MONORACE, for which the base components have their origin. To be noted that the rotation ex. of the TLR28A slide hereby changes the nominal value of 18,6mm to 17,2mmm (S min) – 19,0mm (S max) while compensating dimensional errors on mobile structures or distance errors between the two lateral sides of fixed structures, for which the upper rails are fixed to. The TLR.,A is in general always used as a pair with a standard TLR, to assure good lateral stability. However good self-aligning can also be obtained for movement of vertical panels, with the use of TLR..A at the top to absorb some mis-alignment, and with some retainer guidance at lower part.

Cold drawn steel rails with patented "T RACE-NOX 1.0"; high depth nitride hardening and black oxidation treatment. The rail ands are protected by protective spray. The rollers are core hardened steel while	we steel sails with patented "T BACE NOV 4.0", bigh don'th pitride bardening and black evidation treatment. The sails
intermediate steel S-element is protected with black epoxy electro coating - "T RACE e-coating 1.0".	o size after treatment, so the rail ends are protected by protective spray. The rollers are core hardened steel, while the diate steel S-element is protected with black epoxy electro coating - "TRACE e-coating 1.0".
TLRD43-1010-KL As a basic TLR product but with additional black "TRACE e-coating 10" on the rails, for high corrosion resistance (min 700 hours resistance) in salt fog). The rail has no TRACE e-coating on the raceway contact area with the rollers, as masked before the treatment. The raceware are anyhow with standard oxidation while the wipers with incorporated pre-oiled felt assure lubrication and corrosion protection of raceware	c TLR product but with additional black <b>"T RACE e-coating 1.0</b> " on the rails, for high corrosion resistance (min 700 hours resistance g) . The rail has no T RACE e-coating on the raceway contact area with the rollers, as masked before the treatment. The raceways ow with standard oxidation while the wipers with incorporated pre-oiled felt assure lubrication and corrosion protection of raceways.
TLRD43-1010-KB     KB     As the version KL but with the rollers made in stainless steel AISI440C	ersion KL but with the rollers made in stainless <b>steel AISI440C</b>



Code	Lenght L (mm)	Stroke H (mm)	Dynamic coefficient C (N)	Capacity load Co rad (N)	Weight (kg)
TLR.18290	290	290	731	355	0,9
TLR.18370	370	370	969	470	1,2
TLR.18450	450	450	1,115	541	1,4
TLR.18530	530	530	1,214	589	1,6
TLR.18610	610	610	1.286	623	1,9
TLR.18690	690	690	1.324	642	2,1
TLR.18770	770	770	1.344	652	2,3

Code	Lenght L (mm)	Stroke H (mm)	Dynamic coefficient C (N)	Capacity load Co rad (N)	Weight (kg)
TLR.28370	370	380	1.578	798	2,1
TLR.28450	450	460	1.860	941	2,5
TLR.28530	530	540	2.045	1.034	2,9
TLR.28610	610	620	2.711	1,372	3,3
TLR.28690	690	700	2.933	1.484	3,7
TLR.28770	770	780	3.084	1.560	4,1
TLR.28850	850	860	3.180	1.609	4,5
TLR.28930	930	940	3.259	1.632	4,9
TLR.281010	1010	1020	3.325	1.519	5,3
TLR.281090	1090	1100	3.381	1.421	5,7
TLR.281170	1170	1180	3.428	1.335	6,1
TLR.281250	1250	1260	3.469	1.258	6,5
TLR.281330	1330	1340	3.505	1,190	6,9
TLR,281410	1410	1420	3.537	1,129	7,3
TLR.281490	1490	1500	3.565	1.074	7,7

Code	Lenght L (mm)	Stroke H (mm)	Dynamic coefficient C (N)	Capacity load Co rad (N)	Weight (kg)
TLR.43530	530	540	4.075	2.078	6,4
TLR.43610	610	620	4.241	2.163	7,3
TLR.43690	690	700	6.155	3.139	8,2
TLR.43770	770	780	6.554	3.343	9,1
TLR.43850	850	860	6.870	3,504	10
TLR.43930	930	940	7.127	3.635	10,9
TLR.431010	1010	1020	7.341	3.744	11,8
TLR.431090	1090	1100	7.520	3,836	12,7
TLR,431170	1170	1180	7.674	3.784	13,6
TLR.431250	1250	1260	7.807	3,574	14,5
TLR.431330	1330	1340	7.922	3.386	15,4
TLR.431410	1410	1420	8,024	3.217	16,3
TLR.431490	1490	1500	8.115	3.065	17,2
TLR.431570	1570	1580	8.195	2.925	18,1
TLR.431650	1650	1660	8,268	2.798	19
TLR.431730	1730	1740	8.333	2.682	19,9
TLR.431810	1810	1820	8.393	2,575	20,8
TLR.431890	1890	1900	8.447	2.476	21,7
TLR.431970	1970	1980	8.497	2.384	22,6

### TECHNICAL CHARACTERISTICS

TLR telescopic roller slides are composed from the same basic components as the MR family. Strong double row ball-bearings and patented T RACE-NOX 1.0 treatment; high depth nitride hardened rails with black oxidation, assembled to a rigid intermediate S-shaped element, provide excellent smooth and play-free running performance, along with high load capacities and low flexion.

Strong wipers with incorporated pre-oiled felt assure good cleaning and proper lubrication of the raceways for long lifetime with reduced maintenance.

The intermediate element is dragged out/ in by strong rubber damping stoppers thus much reducing any bumping impact from the intermediate element during opening/ closing. TLR slides are also suitable in dusty ambient environments where ballcage slides tend to fail when impurities contaminate and permeate into the ballcage's small ball arrangement. The slides feature a Unique Self-Aligning feature when TLR rails are used in a pair, see description page 14. HIGH PERFORMANCE

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**INDUSTRIAL AUTOMATION:** TLR slides are especially recommended for high frequency applications, where long service requirements and low maintenance are necessary. Roller telescopics are superior for motorized automation with or without variable stroke-cycles, to eliminate the typical problem of ball-cage creeping that subsequently can cause serious motor jamming-problems, when increased motor power is instantly required to re-position the ball-cage.

The materials and surface treatments assure a general high standard of corrosion resistance. With additional black electro coating, KL or KB -version, the TLR slider becomes suitable for outdoor applications or very humid ambient. Upon request, customized versions with longer extension or both customized length and stroke are available.

The listed load capacities Co rad, are per single slide, with the load centered, i.e. in the middle of the extended lower rail, P. In case the load is not centered, ex. The load is more towards tip, the load capacity is reduced, please refer to page 48. TLR slides must be installed with the code mark on upper rail at top-side, while mobile part is fixed to lower rail.

